

Work Order ID 89258

89258

Page 1

August-24-12 11:36:51 AM

Item ID: D4427-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Scuff Plate
 Start Date: 8/21/12 Start Qty: 20.00 ***20*** Cust Item ID:
 Required Date: 9/07/12 Req'd Qty: 20.00 ***20*** Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 12/08/20 Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
 Run Start ***NR1***
 Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D4427	A

100 0.00

100

Purchasing

Purchasing

Memo

Issue P/O: 17793
 Make as per Dwg D4427
 Possible Supplier: G.F.Y.
 Material release note is required

0.00

CX 12/08/29 (20)

110 Receive & Inspect for Damage & Mat'l Certs 0.00

110

Packaging

Packaging

Memo

0.00

12/8/19 (19)

120 QC6- Inspect dimensions to drawing 0.00

120

QC

Quality Control

Memo

0.00

12/09/21

(FA)

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
Supplier <input type="checkbox"/>											
Training <input type="checkbox"/>											
Unapproved <input type="checkbox"/>											

FAULT CATEGORY												
Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric to O/S <input type="checkbox"/> Cracks <input type="checkbox"/> Crushed/Crimped <input type="checkbox"/> Cuffs <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Ripples in Bend <input type="checkbox"/> Torque Waves in Extrusion <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube			General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damaged <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drill Holes <input type="checkbox"/> Drawing <input type="checkbox"/> Finish <input type="checkbox"/> Folio			<input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Maintenance <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Offset <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence <input type="checkbox"/> Outside Dimensions			<input type="checkbox"/> Ovalized <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other	

89258

August-24-12 11:36:51 AM

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 8/21/12 **Start Qty:** 20.00 ***20***

Required Date: 9/07/12 **Req'd Qty:** 20.00 ***20***

Reference:

Run Start *NR1*

Approvals: _____ **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

130

Identify as per dwg & Stock Location: 24A 0.00

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release	0.00
---	------

0.00

140


QC

Memo

0.00

Quality Control

19 _____ 12/9/21sf

12/9/24 

MF
12-09-24

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
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Picklist Print

August-24-12 11:36:51 AM

Page 1

Work Order ID: 89258

Parent Item: D4427-1

Parent Item Name: Scuff Plate

Start Date: 8/21/12

Required Date: 9/07/12

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP REV:A 11.09.26 NEW ISUUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4427-1P Scuff Plate		Purchased	No			110	Each	0.0000	1	20		8/23/12 (19)	

NCR: Yes / No

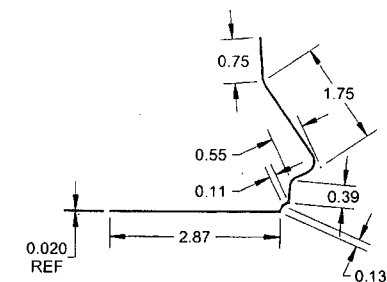
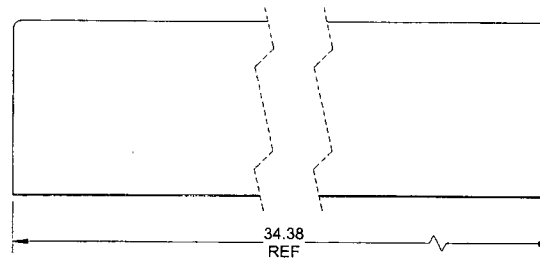
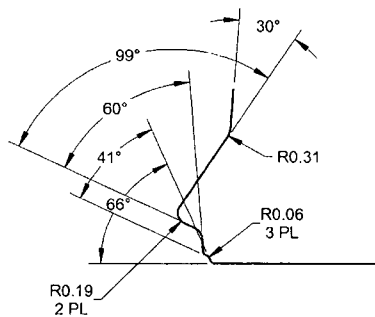
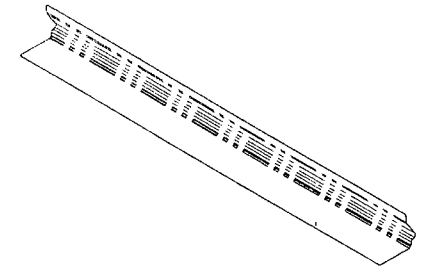
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 891258MLJ
12/08/28



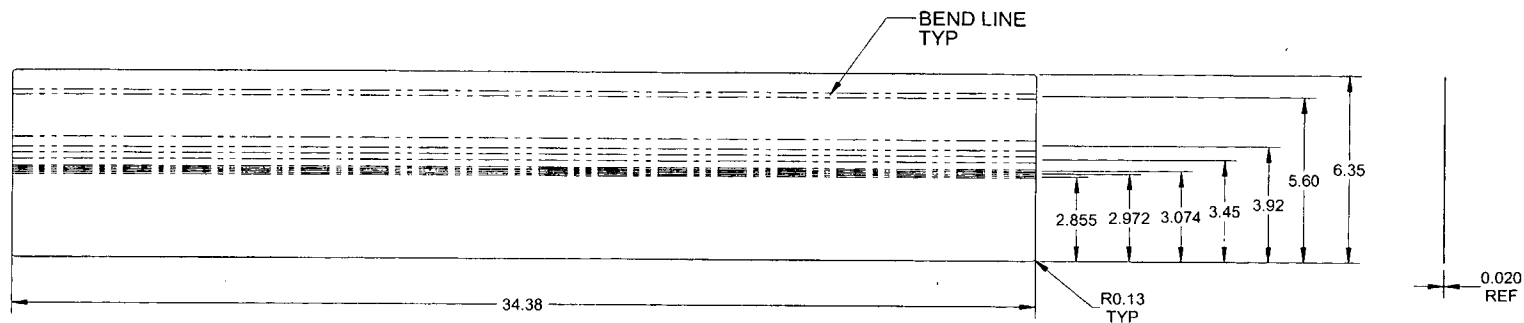
D4427-1 SCUFF PLATE

RELEASED
2011-09-21
JW

- NOTES:
1) MATERIAL: MAKE FROM D4427-1F FLAT PATTERN
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 1.26 lbs

DESIGN		DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	RF	D4427	SHEET 1 OF 2
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	SCUFF PLATE	NTS
DATE	11.07.27	COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

89258



D4427-1F FLAT PATTERN

RELEASED
2011-09-21

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ANNEALED 2B FINISH 0.020 (25 GAUGE) SHEET
PER MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
PER DART SPEC. M304S25GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.26 lbs

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	RF	KENT, WA	
CHECKED	<i>RF</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>RF</i>	D4427	SHEET 2 OF 2
APPROVED	<i>RF</i>	TITLE	SCALE
DE APPR.	<i>RF</i>	SCUFF PLATE	NTS
DATE	11.07.27	<small>COPYRIGHT © 2011 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL WHO IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17793

Purchase Order Date 8/29/12

PO Print Date 8/29/12

Page Number 1 of 1

Order From :

VC-GFI001

GFI
180 AVENUE LABROSSE
POINTE CLAIRE, QC H9R 1A1
CA

Contact Name

Vendor Phone 514 630 4877

Vendor Fax 514 630 4849

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED
8/29/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	D4427-1P	Scuff Plate	9/21/12 Yes	20.00 Each	FedEx PI collect	\$49.0000	\$980.00

Rec 19

Special Inst: AS PER DWG D4427 REV. A
B89258

PO Total:

\$980.00

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 8/29/12

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Chantal Lavoie

From: Pedro Mendez <pedro.mendez@tnb.com>
Sent: September 18, 2012 9:41 AM
To: Chantal Lavoie
Subject: PO17793

Hi Chantal

We have one part short at your PO 17793 part # D4427-1P 19 pcs instead 20 rejected by our QC ,can we close the PO please ?

Regards

--

Pedro Mendez
Représentant technique
Technical Sales Representative

180 Avenue Labrosse, Pointe-Claire
Quebec, Canada H9R 1A1

☎ (514) 630-4877- EXT 228
☎ (514) 630-4849
Email: pedro.mendez@tnb.com

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<http://groupwise.tnb.com/disclaimer/>

<http://disclaimers.tnb.com/disclaimer/email/>



180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VENDU À / SOLD TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7



BON DE LIVRAISON / SHIPPING MEMO

DATE DE LIVRAISON / SHIPPING DATE				N° DE BON DE LIVRAISON / SHIPPING MEMO NO		PAGE
JR	DI	MO	AN	YR		
18	09	12			0497216	1/1



EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT / CUSTOMER CODE	N° DE CONTRAT / JOB NO	VOTRE N° DE COMMANDE / YOUR PURCHASE ORDER NO	EXPÉDIÉ PAR / SHIP VIA
DART GFI-0299	0256177	PO17793	

QUANTITE / QUANTITY	N° DE PIÈCE / PART NO	DESCRIPTION
---------------------	-----------------------	-------------

2 D4427-1P

SCUFF PLATE

MFG. JOB# JO250252-001 QTY 2 pcs

DUE DATE: 21 September 2012



REÇU PAR / RECEIVED BY

DATE

EXPÉDITEUR / SHIPPER

N° DE BON DE LIVRAISON / SHIPPING MEMO NO

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS



CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. <u>5</u>		OUR JOB NO. <u>J0256177</u>		SHIPPING MEMO <u>0497216</u>	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME
<u>1</u>	<u>2 PCS</u>	<u>PO17793</u>	<u>D4427-1P</u>		<u>SCUFF PLATE</u>
					DWG ISSUE <u>A</u>
MATERIAL		SUPPLIED BY		MAT. REL. NO.	
<u>.020 THK 304 A AMS 5513</u>		<u>TW METALS / ALLEGHENY LUDLUM</u>		<u>979434</u>	
PROCESS			PROCESSOR		RELEASE NOTE #
1	<u>FIRST ARTICLE INSPECTION REPORT ATTACHED</u>		<u>GFI</u>		<u>N/A</u>
2	<u>REF. GFI MANUFACTURING JOB NUMBER J0250252-001 (3 PCS)</u>				
3					
4					
5					
6					
7					
8					
9					

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 17 SEPTEMBER 2012

G.F.I. Q.C. REP. Gordon Khan



CERTIFICATIONSFRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

TW Metals certifies that the supplies furnished under this contract contain no metallic mercury or mercury compounds, and have not come in contact with mercury or alpha bearing instruments while in the possession of TW Metals Inc.

Customer Name: GPI, Inc
Purchase Order No.: 0080674
Item number: 0001 Shipper/Invoice No.: 12094321
Material: 304 Manufacturing Mill: ATI
Specification: Ams 5573 Heat / Lot No. 979434
Size: .020 Quantity: 2 pcs
Signature: Janice Clark Date: 5/16/12

This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
3475 Symmes Road Hamilton, OH 45015

P.O. 01204430
P.O. 01204430
Sales # 01189132
Quantity 2

Customer: S&P, Incorporated
Shipped: 05/16/2012
Met: 07/04/12

NOTICE OF SHIPMENT/ PACKING LIST



CUST ORD NO. & DATE

01020455

FORMS (STANDARD)

SOLD TO

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON OH 45015

CUST CODE

03/02/12 110977

VANDERGRIFT, PA.

82037-4

PRIME SEC.

DSO DSO

516

ACCEPTING MAIL

SHIPPER NO

536399

CMT CONTRACT

PRODUCT CODE

13020102060000

MILL ORDER NUMBER

30-032-056

DATE SHIPPED

04/25/12

INVOICE

653107

SHIP TO

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON OH 45015

OH 45015

CERTIFICATE OF TEST

AL 8163-4 1211

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2008) (ASTM-A-240-11B) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

ITEM PCS DIMENSIONS W/G/L

001 1 48. / .020/5446.
C CUST IDENTITY 00711
1 SKID

HEAT # COIL #

979434 04022N584B

TEST # GROSS TARE NET THEO TAG #/ CD SKID #
8791883 18265 50 18215 858180

TYPE HEAT/TEST

HEAT 979434

TEST LOCATION

CHECK 8791883

TEST LOCATION

--C--	--MN--	--P--	--S--	--SI--	--CR--	--NI--	--MO--	--CU--	--N--
.019	1.68	.034	.001	.41	18.49	8.08	.41	.49	.08
MI	MI	MI	MI	MI	MI	MI	MI	MI	MI
.019	1.69	.034	.0005	.41	18.42	8.04	.41	.49	.08
TC	TC	TC	TC	TC	TC	TC	TC	TC	TC

ITEM TEST NO

001 8791883

TEST LOCATION

YIELD TENSILE % ELONG
PSI * PSI IN 2" & R/A
T 45700. 100000 75.
TC TC TC

HARDNESS

86.HR15TW

84.HR15TW

TC

CORROSION GRAIN

BEND A 262 PR E SIZE

T PASS PASS 9.

TC TC TC

HARDENABILITY

ITEM TEST NO

001 8791883

TEST LOCATION

* Y.S. BY 0.2% OFFSET METHOD
CORROSION MELT T-YIELD
ISO 3651-2 SOURCE 1%
PASS 1. 50500.

P&W E-25

TRAN BEND

2.

REVIEWED BY Q.C.

Date 4-30-12 by PF

PAGE 01 - CONTINUED ON PAGE 02

CONSUMER: Please Note: This certificate was issued over the carrier in full compliance with the terms of the contract. The carrier is responsible for the loss or damage to the material shipped on your purchase order. The carrier is responsible for the loss or damage to the material shipped on your purchase order. The carrier is responsible for the loss or damage to the material shipped on your purchase order.

Warning: Safety Data Sheets for this product have been supplied to you. For an additional copy, please contact the Purchasing Department at 724-228-5880. CAUTION: Processing this material may result in the production of vapors, dust, or fumes. Use proper ventilation and wear appropriate PPE. See Material Safety Data Sheets for further information.

Les fiches d'information sécurité de ce produit ont été fournies à vous. Pour obtenir des exemplaires supplémentaires, veuillez téléphoner au numéro suivant: 724-228-5880. Attention: les traitements entraînent la production de vapeurs, poussières, ou substances. Assurez-vous d'utiliser une ventilation adéquate et portez une protection appropriée. Voir les fiches d'information sécurité.

This document is a true copy of data on file. The material and test results conform to the sales contract and specifications of the order. In Allegheny Ludlum's Order Acknowledgment.

Stephen V. Hoff
Director, Corporate Quality Assurance

04/25/12 11:15:11

NOTICE OF SHIPMENT/
PACKING LIST

CERTIFICATE OF TEST

AL 6168-4 1211

CUST. ORD NO & DATE 01020455		CUST CODE 110977	VANDERGRIFF, PA.		SHIPPER IFO 536399	PRODUCT CODE 13020102060000	WALCHER NUMBER 30-032-056	DATE SHIPPED 04/25/12
FORMS DISTRIBUTION SOLD TO 1 SKIN TO-4		03/02/12	REPEAT ORDER 82037-4	SO DATE 126	GOVT CONTRACT	SHIP TO LOCATION 1124 VANDERGRIFF	PA	INVOICE 653107
SOLD TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015		PRIME SEC. DSO DSO 516		UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2008) (ASTM-A-240-11B) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

CARRIER - GROSS, RONALD, INC.

METALLOGRAPHIC MAGNIFICATION: 100X ETCHANT USED: OXALIC ACID

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

FLAT NON-WELDED TEST PIECE WAS USED FOR ISO 3651-2 INTERGRANULAR CORROSION TEST. T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES.

DIN EN 10204:2005 - 3.1 ATI ALLEGHENY LUDLUM IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC.

MATERIAL WAS SOLUTION ANNEALED AT 1900F (1038C) MINIMUM FOR A TIME COMMENSURATE WITH THICKNESS AND RAPIDLY COOLED WITH AIR AND WATER.

ATI ALLEGHENY LUDLUM DOES NOT USE MERCURY IN THE TESTING OR PRODUCTION OF ITS PRODUCTS.

NO WELDS/WELD REPAIRS PERFORMED.

WESTMORELAND MECHANICAL TESTING & RESEARCH, YOUNGSTOWN, PA (T7869) IS A GEAE S400 AND ISO/IEC 17025 APPROVED FACILITY.

PAGE 02 - CONTINUED ON PAGE 03

CONSIGNEE - Prestations - This consignment was turned over to carrier in best class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by unit inspection agent and report to carrier.

MATERIAL SAFETY DATA SHEETS for this product have been supplied to your Purchasing Department. For an additional copy please call 724-226-6980. CAUTION: Processing this material may, due to its nature, cause long delays. See Material Safety Data Sheet for further information.

WARNING

Les fiches d'information - sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-226-6980. Attention: les traitements industriels de production de vapeur, d'oxydation, de soudure, etc. peuvent être la cause de modifications permanentes. Pour plus de renseignements se référer aux fiches d'information données.

04/25/12 11:15:11

The above is a true copy of data on file. The material and test results conform to the data contained and specifications as set forth in Allegheny Ludlum's Order Acknowledgement.

Stephen Vitti
Director Corporate Quality Assurance

This is to certify that in accordance with the terms of our Sales Agreement shipped or your purchase order, conforming to the following:
3475 Symmes Road Hamilton, OH 45015

P.O. 010204430
FAX: 55520
Sales & 0189138
Cagney, 2

MAY-16-2012 11:41 From:585 768 5601

Customer: GFI, Inc. - Westmoreland
Shipment: 05162012
Ref: 972434

Customer: CFI Incorporated
Shipped: 05/15/2012
Part: 674234

P.O. 01201433
Part: S4580
Sales #: 01129-38
Quantity: 2

This is to certify that, in accordance with the records in our files the material shipped on your purchase order conforms to the following:
3475 Symmes Road Hamilton, OH 45015

NOTICE OF SHIPMENT/ PACKING LIST



CUST. ORD. NO. & DATE

01020455

FOR DISTRIBUTION

SOLD TO

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON

OH 45015

CUST. CODE

03/02/12 110977

VANDERGRIFF, PA.

82037-4

PRIME SEC.

DSO DSO

516

SHIPPER I.D.

536399

GOVT CONTRACT

PRODUCT CODE

13020102060000

1124 VANDERGRIFF

SHIP TO

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON

OH 45015

CERTIFICATE OF TEST

AL 8168-A 1211

MILL CROLL NUMBER

30-032-056

PA

DATE SHIPPED

04/25/12

INVOICE

653107

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2008) (ASTM-A-240-11B) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

THIS DIN EN 10204:2005 - 3.1 CERTIFICATE OF TEST SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI AL HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI AL QUALITY MANUAL REVISION 20 DATED 02/24/2012.

ATI ALLEGHENY LUDLUM WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM.

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI ALLEGHENY LUDLUM PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES:

C, S BY COMBUSTION/INFRARED
N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
B BY OES

AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
PB, BI, AG BY GFAA

MATERIAL TESTED AT ATI ALLEGHENY LUDLUM GEAE S400 APPROVED FACILITIES (T1225 & T9317):
NATRONA HEIGHTS, PA TECHNICAL CENTER; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

PAGE 03 - CONTINUED ON PAGE 04

CONSUMER - Please Note - This certificate was issued only to certify that the material was supplied in accordance with the requirements of the purchase order. It does not constitute a warranty of fitness for a particular purpose or a warranty of merchantability. The user assumes all responsibility for the use of the material. If any shortage or damage is discovered, please advise us immediately. If any shortage or damage is discovered, please advise us immediately. If any shortage or damage is discovered, please advise us immediately.

Warning: Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy, please call 724-226-6980. CAUTION: Processing this material may cause lung disease. See Material Safety Data Sheet for further information.

WARNING

Les fiches d'information - sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires, veuillez téléphoner au numéro suivant 724-226-6980. ATTENTION: Les matériaux entrant la production de vapeurs, poussières, ou solutions solides aux effets néfastes à la santé. Pour plus d'informations, voir la fiche d'information à la sécurité.

04/25/12 11:15:11

This is a true copy of the original. The material and test results conform to the sales contract and specifications. It is not valid in Allegheny Ludlum's Order Acknowledgment.

Stephen Webb
Director, Corporate Quality Assurance

Customer: CRI, Inc. 000000000
 Shiprec 05/15/2012
 Total 97434

P.O. D1201433
 Part SFS50
 Sales # 01169138
 Quantity: 2

This is to certify that in accordance with the records in
 our files the material shipped on your purchase order
 conforms to the following
 3475 Symmes Road Hamilton, OH 45015

Inna Garrett

NOTICE OF SHIPMENT/ PACKING LIST



CERTIFICATE OF TEST

AL 6168-4 1711

CUST. ORG. NO. & DATE 01020455		CUST. CODE 03/02/12 110977	ACCEPTING MILL VANDERGRIFF, PA.	SHEET NO. 536399	PRODUCT CODE 13020102060000	MILL ORDER NUMBER 30-032-056	DATE SHIPPED 04/25/12
FORMS DISTRIBUTION SOLD TO 1 SHIP TO 1 SPEC		REPEAT ORDER 82037-4	DO RATE 26	GOVT CONTRACT	MATL 1124	SHIPPING LOCATION VANDERGRIFF PA	INVOICE 653107
SOLD TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015		PRIME SEC. DSO DSO 516	SHIP TO UNITED PERFORMANCE METALS 3475 SYMMES ROAD HAMILTON OH 45015				

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2240G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2008) (ASTM-A-240-11B) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

CARRIER - GROSS, RONALD, INC.

ATI ALLEGHENY LUDLUM HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, AD 2000-MERKBLATT WO, EU PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, NADCAP, ISO/EIC 17025, GEAE S400, GEAE S-1000. REFER TO WWW.ALLEGHENYLUDLUM.COM TO ACCESS THE CURRENT ATI AL QUALITY CERTIFICATIONS.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:
 1. - MATERIAL MELTED, ROLLED AND TESTED IN THE UNITED STATES.
 2. - FOREIGN MELT; ROLLED AND TESTED IN THE UNITED STATES.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

MI = ATI-ALLEGHENY LUDLUM; 950 TENTH STREET; MIDLAND, PA 15059
 TC = ATI-ALLEGHENY LUDLUM; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

FOR ACCESS TO ONLINE CERTIFICATES OF TEST
 REGISTER AT WWW.ALCEXTRA.COM

PAGE 04 - FINAL PAGE.

ISSUED BY ATI ALLEGHENY LUDLUM - 04/26/2012 14:09
 BRYON CRAWFORD - SHIPPING DEPT.

CONSUMER: Please Note: The consignment was turned over to carrier in Airtel class condition, being correctly loaded, in which time the responsibility for loss or damage in shipment remains. For your information please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by our personnel upon receipt before signing.

Material Safety Data Sheet for this product have been supplied to your Processing Department. For an informational copy, please call 724-226-4380. CAUTION: Processing this material may cause health or safety hazards. See Material Safety Data Sheet for further information.

WARNING: Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des renseignements supplémentaires, veuillez téléphoner au numéro local 724-226-4380. Attention: les traitements entraînant la production de vapeurs, poussières ou résidus peuvent être cause de maladies professionnelles. Pour plus de renseignements se référer aux fiches d'information-sécurité.

The above is a true copy of data on file. The numerical data test results conform to the sales contract and specifications of the lot in Allegheny Ludlum's Order Acknowledgement.

Stephen Vachon
 Director, Corporate Quality Assurance



180 AVENUE LABROSSE
POINTE-CLAIRE, QC, CANADA H9R 1A1
TÉL.:(514) 630-4877 - FAX:(514) 630-4849

GFI est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.



BON DE LIVRAISON / SHIPPING MEMO

DATE DE LIVRAISON / SHIPPING DATE			N° DE BON DE LIVRAISON / SHIPPING MEMO NO.	PAGE
JR - DY	MO - MO	AN - YR		
17	09	12	0497215	1/1




VENDU À / SOLD TO

EXPÉDIÉ À / SHIP TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON
K6A 1K7

CODE DE CLIENT / CUSTOMER CODE	N° DE CONTRAT / JOB NO.	VOTRE N° DE COMMANDE / YOUR PURCHASE ORDER NO.	EXPÉDIÉ PAR / SHIP VIA
DART GFI-0299	0256177	PO17793	

QUANTITÉ / QUANTITY	N° DE PIÈCE / PART NO.	DESCRIPTION
17	D4427-1P #2 MFG. JOB# J0256177-001 QTY 17 pcs. DUE DATE: 21 September 2012 	SCUFF PLATE

EXPÉDITEUR / SHIPPER	N° DE BON DE LIVRAISON / SHIPPING MEMO NO.
----------------------	--



REÇU PAR / RECEIVED BY

DATE

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION.
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS.

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas&Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO.	6	OUR JOB NO	J0256177	SHIPPING MEMO	0497215	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME	DWG ISSUE
--	17 PCS	PO17793	D4427-1P		SCUFF PLATE	A
MATERIAL		SUPPLIED BY		MAT. REL. NO.		
.020 THK 304 A AMS 5513		TW METALS / ALLEGHENY LUDLUM		979434		
PROCESS		PROCESSOR		RELEASE NOTE #		
1	FIRST ARTICLE INSPECTION REPORT ATTACHED		GFI		N/A	
2						
3						
4						
5						
6						
7						
8						
9						

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE **17 SEPTEMBER 2012**

G.F.I. Q.C. REP.





O'Neal High-Performance
Metals Group

CERTIFICATIONS

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious or fraudulent statements or entries on this document may be punished as a felony under statutes including federal law. Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

TW Metals certifies that the supplies furnished under this contract contain no metallic mercury or mercury compounds, and have not come in contact with mercury or alpha bearing instruments while in the possession of TW Metals Inc.

Customer Name: GPI, Inc

Purchase Order No.: 0080674

Item number: 0001

Shipper/Invoice No.: 12094321

Material: 304

Manufacturing Mill: ATI

Specification: AMS 5573

Heat / Lot No. 979434

Size: .020

Quantity: 2 pcs

Signature: Janice Clark

Date: 5/16/12

Customer: SFI, Incorporated
 Shipped: 05/15/2012
 Date: 07/03/12

This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
 3475 Symmes Road Hamilton, OH 45015

Irina Garrett

NOTICE OF SHIPMENT/
PACKING LIST

CUST ORD NO. & DATE: 01020455 03/02/12
 CUST CODE: 110977
 ACCEPTING MILL: VANDERGRIFT, PA.
 SHIPPER NO: 536399
 GOVT CONTRACT: 13020102060000
 PRODUCT CODE: 1124
 MILL ORDER NUMBER: 30-032-056
 SHIP TO: VANDERGRIFT
 SHIPMENT LOCATION: PA
 DATE SHIPPED: 04/25/12
 INVOICE: 653107

SOLD TO: UNITED PERFORMANCE METALS
 3475 SYMMES ROAD
 HAMILTON OH 45015

SHIP TO: UNITED PERFORMANCE METALS
 3475 SYMMES ROAD
 HAMILTON OH 45015

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2248G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2008) (ASTM-A-240-11B) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

ITEM PCS DIMENSIONS W/G/L

001 1 48./ .020/5446.
 C CUST IDENTITY 00711
 1 SKID

HEAT # COIL # TEST # GROSS TARE NET THEO TAG #/ CD SKID #

979434	04022N584B	8791883	18265	50	18215	858180
			18265	50	18215	

TYPE HEAT/TEST

HEAT 979434
 TEST LOCATION
 CHECK 8791883
 TEST LOCATION

--C--	--MN--	--P--	--S--	--SI--	--CR--	--NI--	--MO--	--CU--	--N--
.019	1.68	.034	.001	.41	18.49	8.08	.41	.49	.08
MI	MI	MI	MI	MI	MI	MI	MI	MI	MI
.019	1.69	.034	.0005	.41	18.42	8.04	.41	.49	.08
TC	TC	TC	TC	TC	TC	TC	TC	TC	TC

ITEM TEST NO
 001 8791883

YIELD TENSILE & ELONG
 PSI * PSI IN 2" & R/A

TEST LOCATION

T 45700. 100000 76.
 TC TC TC
 * Y.S. BY 0.2% OFFSET METHOD
 CORROSION MELT T-YIELD
 ISO 3651-2 SOURCE 1%
 PASS 1. 50500.

HARDNESS
 86.HR15TW
 84.HR15TW
 TC

BEND CORROSION GRAIN
 A 262 PR E SIZE
 T PASS PASS 9.

HARDENABILITY

ITEM TEST NO
 001 8791883

TEST LOCATION

TC

TC

TC

PAGE 01 - CONTINUED ON PAGE 02

REVIEWED BY Q.C.
 Date 4-30-12 by PI

04/25/12 11:15:11

CONSUMER PRECAUTION: This assignment was turned over to center to form data correction, being correctly located at which time our responsibility for loss of damage to equipment ceased for your protection please examine equipment as it arrives, if any damage or damage is discovered, have a full description made by an independent agent on waybill before signing

Material Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy please call 724-225-5880. CAUTION: Processing dust metal fumes, dust or solutions may cause lung disease. See Material Safety Data Sheets for further information.

WARNING

Les fiches d'information sécurité de ce produit ont été livrées à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires veuillez téléphoner au numéro suivant 724-225-5880. Attention: les traitements entraînant la production de vapeurs toxiques, ou solutions peuvent être cause de maladies pulmonaires. Pour plus d'informations se référer aux fiches d'information sécurité.

This is a true copy of data on file. The material and test results conform to the data certified and specified on the form in Allegheny Ludlum's Order Acknowledgment.

Stephen Kozlowski
 Director, Corporate Quality Assurance

Stephen Vitti -
Director, Exporting Quality Assurance

1974
 1975
 1976

Customer: CFI, Incorporated
 Invoice# 05152012
 PO# 579434
 P.O. 012014439
 Price: \$550
 Sales #: 01129138
 Quantity: 2

Customer ID# 1000000000
 Date 05/15/2012
 Page 5 of 6

AL R168-5 1221

GRADE AND SPECIFICATIONS

THIS DIN EN 10204:2005 - 3.1 CERTIFICATE OF TEST SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI AL HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI AL QUALITY MANUAL REVISION 20 DATED 02/24/2012.

ATI ALLEGHENY LUDLUM WORKS TO THE ROLLS ROYCE SABRE QUALITY MANAGEMENT SYSTEM.

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, 4.3 BY TUV SUD,
INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI ALLEGHENY LUDLUM PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES:
C, S BY COMBUSTION/INFRARED

N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
B BY OES

AL AND TI ($\geq 0.10\%$) BY WDXRF, OTHERWISE BY OES
PB, BI, AG BY GFAA

MATERIAL TESTED AT ATI ALLEGHENY LUDLUM GEAR S400 APPROVED FACILITIES (T1225 & T9317):
NATRONA HEIGHTS, PA TECHNICAL CENTER; BRACKENRIDGE, PA AND NEW BEDFORD, MA.

PAGE 03 - CONTINUED ON PAGE 04

CONSIGNEE - FIREARMS - This consignment was limited only to
certain 1911 PISTOLS being directly loaded, at which time
our responsibility for loss or damage is completely released. For your
protection please insure shipment. If arrives. If any shortage
or damage is discovered, have a full description made by
a professional agent on weight before signing.

Materials Safety Data Sheets for this product have been supplied to your Purchasing Department. For an additional copy, please 724-226-8880. CAUTION: Processing that releases fumes, dust, or solvents may cause lung disease. See Material Safety Data Sheet for further information.

VARIATION

Les ventes d'investissement-secours de ce produit ont été limitées à votre département change des achats. Pour obtenir des informations supplémentaires, veuillez téléphoner au numéro suivant 724-226-6500. Attention, les investisseurs évitent la production de ventes, puissances, ou solutions pour être cause de maladies pulmonaires. Pour plus de renseignements, voir les actes d'investissement à l'achat.

The above is a true copy of the original and does
result conform to the copy and specifications as set
forth in Agency's Letter & Order Acknowledgement

Stephen W. H. *[Signature]*
Director, Corporate Quality Assurance

This is to certify that in accordance with the records in our files the material shipped on your purchase order conforms to the following:
3475 Symmes Road Hamilton, OH 45015

P.O. D12014J35
Part# SFS50
Sales # 01189138
Quantity: 2

Customer: GFL Incorporated
Shipped: 05/16/2012
Total: 973434

NOTICE OF SHIPMENT/ PACKING LIST



CUST. ORDR. NO. & DATE

01020455

CUST. CODE

110977

ACCEPTING MILL

SHIPPER NO

PRODUCT CODE

CERTIFICATE OF TEST

AL 6168-4 1711

SOLD TO
1 SHIP TO

SOLD TO

UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON

OH 45015

VANDERGRIFT, PA.

PRIME SEC.
DSO DSO
516

536399

GOVT CONTRACT

13020102060000
1124 VANDERGRIFT

SHIP TO
UNITED PERFORMANCE METALS
3475 SYMMES ROAD
HAMILTON

MILL ORDER NUMBER

30-032-056

DATE SHIPPED

04/25/12

INVOICE

653107

OH 45015

GRADE AND SPECIFICATIONS

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (UPM 304L/304/302 LCS) (AMS 2240G) (AMS 5511H) (AMS 5513J) (AMS 5516P) (ASTM-A-262-10 PRA E/SCREEN PRA A) (ASTM-A-666-10) (S-400 DTD 10/10/2008) (ASTM-A-240-11B) (S-1000 DATED 8/1/2011) (ASME-SA-240 ED 2010) (10/11/10 EXCEPT UPM 304L/304/302) (UNS S30403) (UNS S30200) (UNS S30400) (UPM-QRS-001) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (PWA 300 REV BK) (F-14, F-17, F-22, F-23, F-MASTER) (CONTROLLED TO PWA LCS REQUIREMENTS)

ATI ALLEGHENY LUDLUM HOLDS SEVERAL QUALITY AND LABORATORY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, AD 2000-MERKBLATT NO, EU PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, NADCAP, ISO/EIC 17025, GEAE S400, GEAE S-1000. REFER TO WWW.ALLEGHENYLUDLUM.COM TO ACCESS THE CURRENT ATI AL QUALITY CERTIFICATIONS.

THE NUMERIC CODES SHOWN UNDER MELT SOURCE CAN BE INTERPRETED AS FOLLOWS:

1. - MATERIAL MELTED, ROLLED AND TESTED IN THE UNITED STATES.
2. - FOREIGN MELT; ROLLED AND TESTED IN THE UNITED STATES.

TESTING WAS PERFORMED AT THE FOLLOWING LOCATIONS:

MI = ATI-ALLEGHENY LUDLUM; 950 TENTH STREET; MIDLAND, PA 15059
TC = ATI-ALLEGHENY LUDLUM; 1300 PACIFIC AVENUE; NATRONA HEIGHTS, PA 15065

FOR ACCESS TO ONLINE CERTIFICATES OF TEST
REGISTER AT WWW.ALCEXTRA.COM

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ISSUED BY ATI ALLEGHENY LUDLUM - 04/26/2012 14:09
BRYON CRAWFORD - SHIPPING DEPT.

CONSIGNEE: Please Note: The consignment was turned over to carrier in Airtel condition, being correctly loaded, in which time our responsibility for loss or damage in shipment ceases. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by a competent agency or a report before signing.

Material Safety Data Sheet for this product have been supplied to your Purchasing Department. For an international copy, please call 724-226-6980. CAUTION: Processing this product may cause dust or fumes. Please use proper ventilation. See Safety Data Sheet for further information.

WARNING

Les fiches d'information-sécurité de ce produit ont été fournies à votre département chargé des achats. Pour obtenir des exemplaires supplémentaires, veuillez téléphoner au numéro suivant 724-226-6980. Attention: les traitements entraînant la production de vapeur, poussières ou bruits peuvent être cause de maladies professionnelles. Pour plus d'informations, se référer aux fiches d'information-sécurité.

This document is a true copy of data on file. The numerical data test results conform to the sales contract and specifications (if any) set forth in the shipping order. Acknowledgment.

Stephen Vertin
Director, Corporate Quality Assurance